

# PET-G

PET-G is a strong, high clarity, odor neutral and easy to print filament for 3D printing. These characteristics, together with the high impact strength, excellent flexibility and practically no shrinkage make PET-G an excellent material which combines the advantages of both PLA and ABS. The filament is hydrophobic and therefore does not absorb water. In short, PET-G has many great features and is the perfect addition to any filament assortment.

## Features:

- High clarity
- Strong & flexible
- Almost no 'warping'
- Hydrophobic (does not absorb water)
- Food contact acceptable
- Odor neutral printing

## Colours:

Check the website for available colours.

## Filaments specifications

Size	Ø Tolerance	Roundness
1.75mm	± 0.05mm	≥ 95%

## Material properties

Description	Testmethod	Typical value
Specific gravity	ISO 1183	1,27 g/cc
MFR 190°C/2,16 kg	ISO 1133	6,4 gr/10 min
Tensile strength at yield	ISO 527	50,4 MPa
Strain at yield	ISO 527	9%
Strain at break	ISO 527	22,7%
Tensile modulus (E-Modules)	ISO 527	2020 MPa
Flexural modulus	ISO 178	2050 MPa
Flexural strength	ISO 178	69 MPa
Impact strength - charpy method 23 °C	ISO 179	8,1 kJ/m <sup>2</sup>
Rockwell hardness	ASTM D785	105
Moisture absorption	ISO 62	1104 ppm
Printing temperature	ddd drop	230-250°C
Heat deflection temperature	ASTM 648	70°C
Transparency	ASTM D1003	90%

## Additional info:

Recommended temperature for heated bed is ± 75 °C.

Storage: Cool and dry (15-25 °C) and away from UV light. This enhances the shelf life significantly.